



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3566-1
Job Sheet 169536



(D)

Part No: D3566-1

Job Qty: 10 ea

Part Name: Gasket Aft / Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: ~~DEC 22~~ *DEC 22 2017*

Created By: Mario Poulin

Type: SOLD *JAN 05*

Description:

Customer: Valhalla Helicopters Inc (CVALH01)

1100 Street Stevens Road West Kelowna, BC, V1Z 1G1 Canada ph:(250) 769-1486

Note: DWG REV C IPP Rev:A New Issue 07-03-08 ec IPP Rev:B Added Drain Holes 07-07-09 JLM IPP Rev:C As per Rev C 07-09-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/4/18	0.00	0.00	Start Up Waterjet		<i>SC</i>
100	Waterjet	10 pcs		1/5/18	0.02	0.52	Waterjet1		<i>SC</i>
110	QC	10 pcs		1/5/18	0.00	0.00	QC2 Waterjet-2		<i>SC</i>
120	QC	10 pcs		1/5/18	0.00	0.00	QC8-2		<i>PO</i>
130	Packaging	10 pcs		1/5/18	0.00	0.00	Packaging3	<i>PROO</i>	<i>DEC 22 2017</i>
140	QC21-SA	10 Ea		1/5/18	0.00	0.00	QC21		<i>17-12-27</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNEO60S.063 <i>FM138133</i>	9	201	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 12:52 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐		Large Fab ☐	Composite ☐	Supplier ☐			
Date : _____	Step #: _____	QTY Effective : _____				MRB (QSI042) Approval		

Description Work Order Devi _____ Disposition _____

Completed By _____

ad hand / Supervisor approval Verification

PART NO: _____ Revision: _____ Operation: _____ Change No: _____

D3566 - 1

Start up Operation

Mtg Date: 12/15/17 Job No: 169536

QC / QA Coordinator Approval

Root Cause Environment ☐ No Re-verification ☐ Pres ☐ Design ☐ Operator ☐ Ben ☐ Doc/Data ☐ Offset/Setup ☐ Cent ☐ Equip/Tooling ☐ Supplier ☐ Crac ☐ Handling/Pre ☐ Training ☐ Crin ☐ Material ☐ Use for Testing ☐ Cuffs ☐ Internal Transport ☐ Poor Information ☐ Crushing ☐ Tribal Knowledge ☐ Rushing ☐ Heat Treat ☐ LOA ☐ Product Improvement ☐ Wave/Twist in Tube ☐ Substation ☐ Process Improvement ☐ Marks/Chatter ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐ OTHER : _____				Gasket Aft / Fwd S023281 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Dart Aerospace Ltd.				Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			
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DART AEROSPACE LTD		Work Order:	169536
Description: Gasket		Part Number:	D3566-1
Inspection Dwg: D3566 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.10	+/-0.030	3.10			VDC82	
18.00	+/-0.030	18.00			Tape	
12.10	+/-0.030	12.10				
2.43	+/-0.030	2.43				
6.00	+/-0.030	6.00				
1.40	+/-0.030	1.40				
0.30	+/-0.030	0.309				
0.30	+/-0.030	0.308				
0.063	+/-0.010	0.063				
Ø0.188	+0.005/-0.001	Ø0.190				

Measured by: SC	Audited by:	Prototype Approval:	N/A
Date: 17/12/15	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.26	Dwg Rev updated	KJ/EC/DD	EE